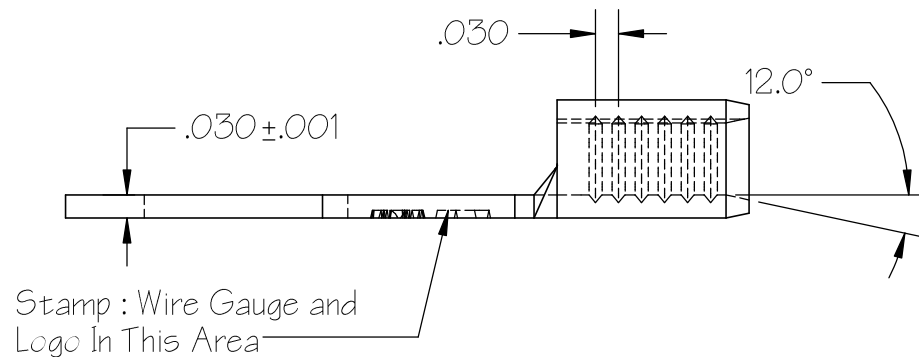
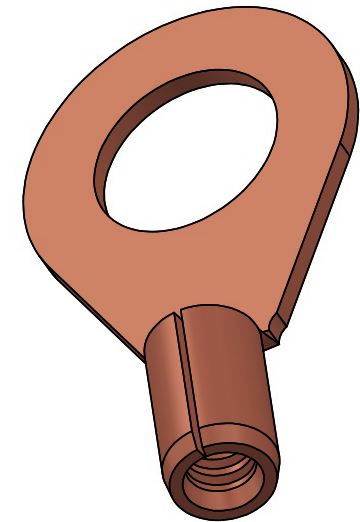
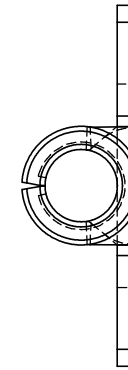
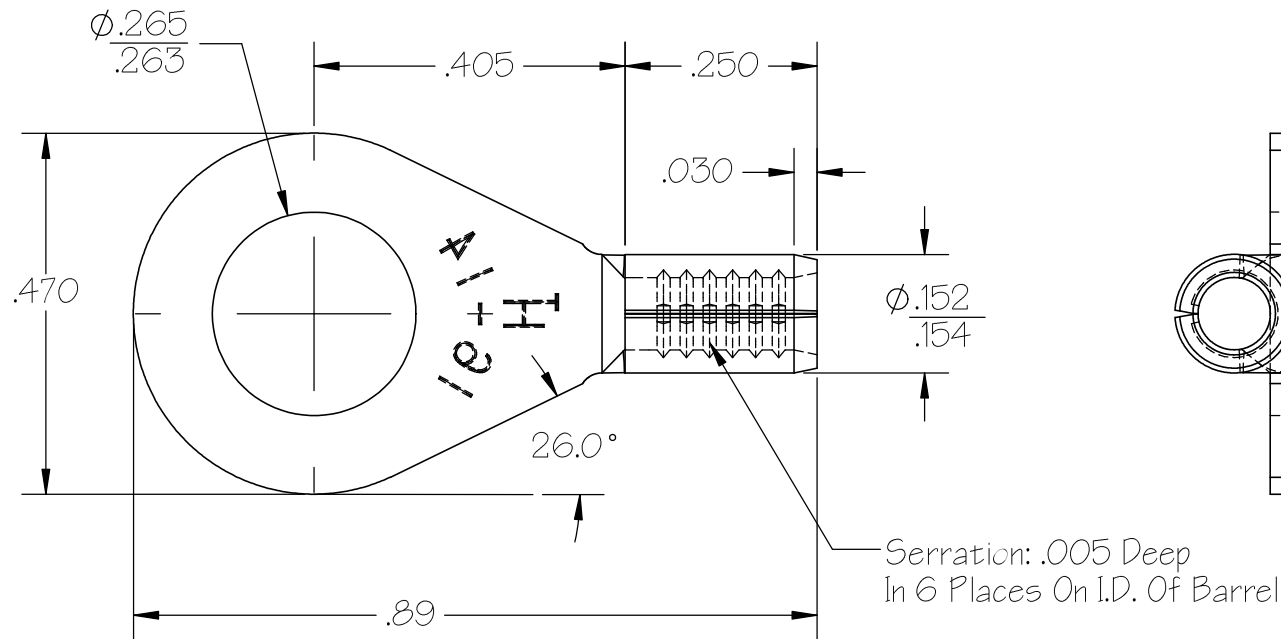
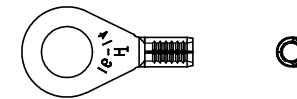




Actual Size



Heat Treat : Anneal To Soft Temper
FINISH : Flash Electro Tin Plate ASTM
Spec B545 Mill Spec: Mil-T-10727C
Type I .0001-.00025 Thick

NOTE:
1) DO NOT SCALE
2) BREAK ALL NON CUTTING EDGES
3)

DIE NUMBER 36, 63	SIZE A		NAME Steve W.	DATE 2/6/2024	 HILLSDALE TERMINAL 266 Industrial Drive Hillsdale, MI 49242
	REV R0		PRINTED steve	5/6/2026	
SCALE: 4:1		UNLESS OTHERWISE SPECIFIED:			
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HILLSDALE TERMINAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HILLSDALE TERMINAL IS PROHIBITED.		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: $\pm 0^{\circ}30'$.X $\pm .030$.XX $\pm .020$.XXX $\pm .010$			TITLE: Uninsulated 16-14 GA 1/4" Stud Large Ring
MATERIAL Material : ETP Alloy 110 Copper 3/4 Hard Temper ASTM Spec B152					DET #: 10101

E:\HTT\Dies\Die 63 - 16-14 - 22-18 - Large Rings\PART PRINTS\