



NEST	CONDUCTOR
	HEIGHT
18-20	.045/.043
14-16	.061/.057

GAGING SPEC'S USING WIRE SOLDER  
WITH TOOL CLOSED TO RATCHET STOP.

HEAT TREATED COMPONENTS  
 BLACK OXIDE FINISH JAW ASSEMBLY  
 BLACK OXIDE FINISH HANDLES  
 FILL ALL STAMPINGS WITH WHITE PAINT  
 RATCHET CONTROLLED RELEASE  
 RATCHET SET TO RELEASE WHEN A 60-70 LB.  
 LOAD IS APPLIED TO HANDLES APPROX. 1 3/4"  
 FROM END OF HANDLES.  
 BLACK TEXTURED PLASTISOL GRIPS

		EXP. RELEASE	TOLERANCES		MATERIAL
		FINAL RELEASE 2/5/02	FRAC. ±		
		SUPERSEDES	2 DEC. ±		
		SCALE DWN. 1:1	3 DEC. ±		
REVISION	APPD.	CHECKED	4 DEC. ±	ANGLES ±	PART NAME
ROSTRA TOOL COMPANY BRANFORD, CONNECTICUT 06405		APPD. JAK.	UNLESS OTHERWISE SPECIFIED		GM 12014254 CRIMP TOOL ASSEMBLY
			DO NOT SCALE DRAWING		SP 2009-00