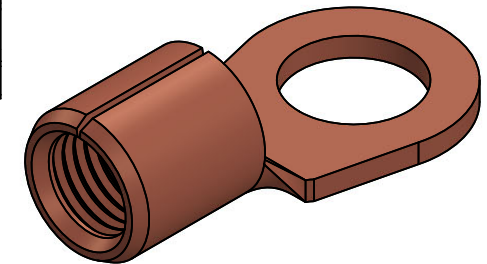
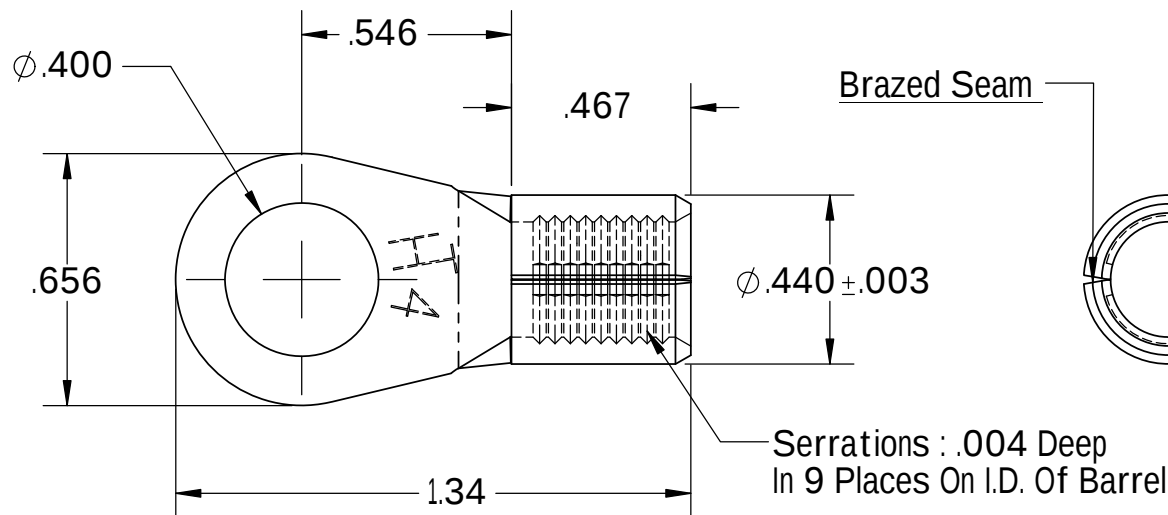
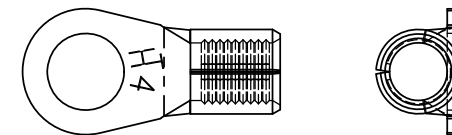


Brazing : Use .039 Silver Solder
In Secondary Operation



Actual Size



Stamp : Wire Gauge and
Logo In This Area

Brazed Seam : 2% Silver 6.5% Phosphorus
91.5% Copper Approx. Melt Temp 750-815 C
Finish - Flash Tin Plate ASTM Spec B545 Mill
Spec : Mil-T10727C Type I .0001 - .00025
Thick

NOTE:
1)DO NOT SCALE
2)BREAK ALL NON CUTTING EDGES
3)

DIE NUMBER 46	SIZE A		NAME Steve W.	DATE 9/9/19	 HILLSDALE TERMINAL 250 Industrial Drive 2222 W. Moore Rd. Hillsdale, MI 49242
SCALE: 2:1	REV R0	PRINTED	steve	3/1/2024	
		UNLESS OTHERWISE SPECIFIED:			
		TITLE: Uninsulated Brazed Seam 3/8" Stud 4 Gauge Ring			
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HILLSDALE TERMINAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HILLSDALE TERMINAL IS PROHIBITED.		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL $\pm 1/32$ ANGULAR: $\pm 0^{\circ}30'$.X $\pm .030$.XX $\pm .020$.XXX $\pm .010$			
MATERIAL Material Copper - ETP Alloy 110 - 1/2 Hard Temper - ASTM Spec B152					

E:\HTT\Dies\Die 46 - 4 Gauge Rings\Part Prints\