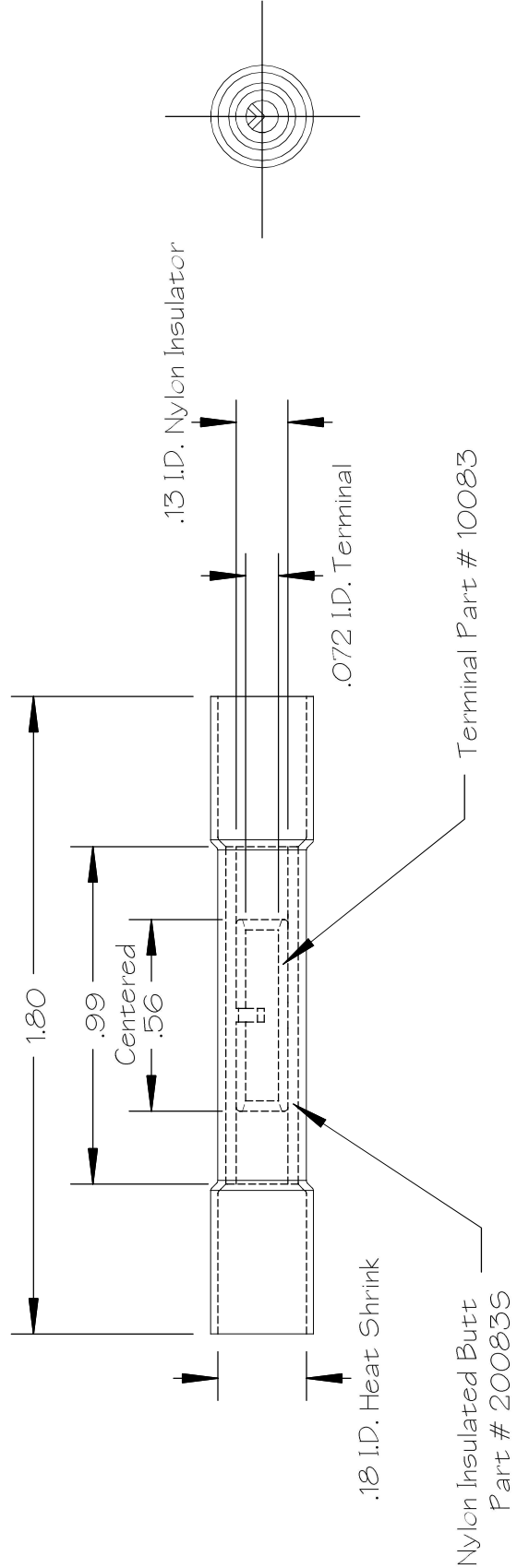


Num	Date	By	Revision Note
①	07/2010	jrc	added Canusa equivalent



Notes:

Terminal:

- Material: ETP Alloy 110 Copper 1/2 Hard Temper
ASTM Spec B152
- Heat Treat: Anneal to Soft Temper
- Finish: Flash Electro Tin Plate ASTM Spec B545
Mil Spec: Mil-T-10727C Type I.0001-.00025 Thick

Nylon Insulator:

- Material: Nylon Type 6
- Color: Red

Heat Shrink Insulator:

- Material: Polyolefin w/adhesive
 - Shrink ratio 3:1
 - Color: Clear
 - 3M type EPS-300 or equivalent
- ① Canusa type CPA 100

NOTES

- DO NOT SCALE PRINT.
- BREAK ALL NON-CUTTING EDGES.
- STAMP OR ETCH HT
DET NO., MAT'L. & HEAT TREAT
- GRIND AS SHOWN.
- CRITICAL DIMENSION VERIFICATION
TO BE COMPLETED BY VENDOR

2.52 pounds per 1000

DET NO.	QTY	DESCRIPTION	MATERIAL	HEAT TREATMENT	ROUGH STOCK SIZE
TOLERANCES UNLESS OTHERWISE SPECIFIED .XXX +/- .0005 .XXX +/- .005 .XX +/- .010 .X +/- .015 FRACTIONS +/- 1/32 ANGLES +/- 0°30'					
H Hillsdale Terminal 2222 Moore Rd. Jonesville Mi. 49250			Title 22-18 AWG Heat Shrink Tubing over Nylon Insulated Butt		
DRAWN BY		J. Condon	DATE		07/12/2010
CHECKED BY			SCALE		none
SHEET SIZE		A	MATERIAL		
			CAD DRAWING #		42083