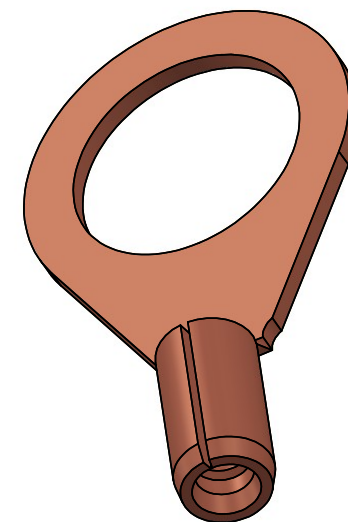
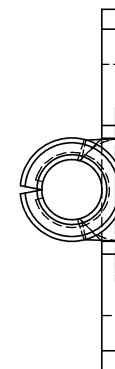
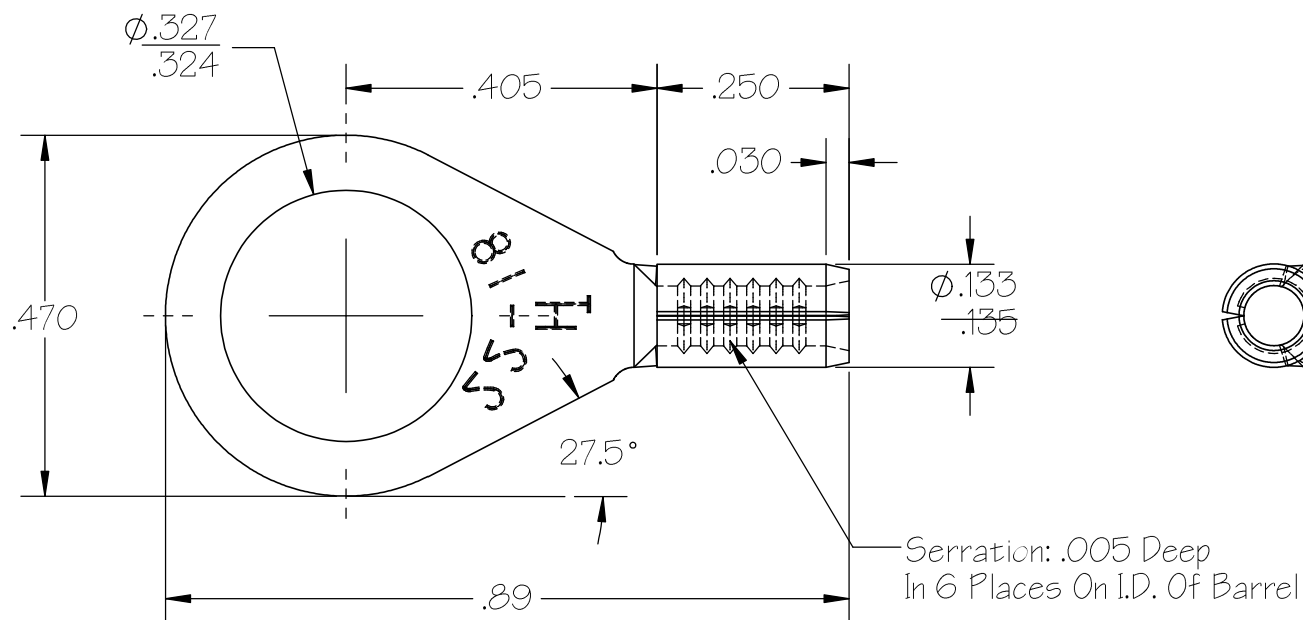
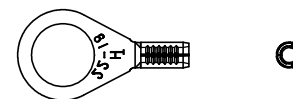


Stamp : Wire Gauge and Logo In This Area

Actual Size



Heat Treat : Anneal To Soft Temper

FINISH : Flash Electro Tin Plate ASTM  
Spec B545 Mill Spec: Mil-T-10727C  
Type I .0001-.00025 Thick

NOTE:  
1)DO NOT SCALE  
2)BREAK ALL NON CUTTING EDGES  
3)

|                                                                                                                                                                                                                                         |                  |                                                                                                                                                       |                   |                                                                                                                                                                 |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|
| DIE NUMBER<br><b>36, 63</b>                                                                                                                                                                                                             | SIZE<br><b>A</b> | NAME<br>Steve W.                                                                                                                                      | DATE<br>3/14/2023 |  <b>HILLSDALE<br/>TERMINAL</b> 266 Industrial Drive<br>Hillsdale, MI 49242 |
| SCALE: 4:1                                                                                                                                                                                                                              | REV<br>RO        | PRINTED<br>steve                                                                                                                                      | 5/6/2026          |                                                                                                                                                                 |
| <b>PROPRIETARY AND CONFIDENTIAL</b><br>THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HILLSDALE TERMINAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HILLSDALE TERMINAL IS PROHIBITED. |                  | DIMENSIONS ARE IN INCHES<br>TOLERANCES:<br>FRACTIONAL $\pm 1/32$<br>ANGULAR: $\pm 0^{\circ}30'$<br>.X $\pm .030$<br>.XX $\pm .020$<br>.XXX $\pm .010$ |                   | TITLE:<br>Uninsulated 22-18 GA. - 5/16" Stud Large Ring                                                                                                         |
| MATERIAL<br>Material : ETP Alloy 110 Copper 3/4 Hard<br>Temper ASTM Spec B152                                                                                                                                                           |                  | DET #:<br><b>10042</b>                                                                                                                                |                   |                                                                                                                                                                 |

E:\HTT\Dies\Die 63 - 16-14 - 22-18 - Large Rings\PART PRINTS\