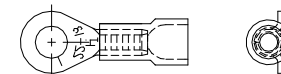
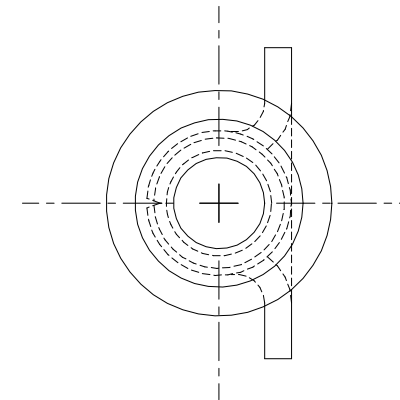
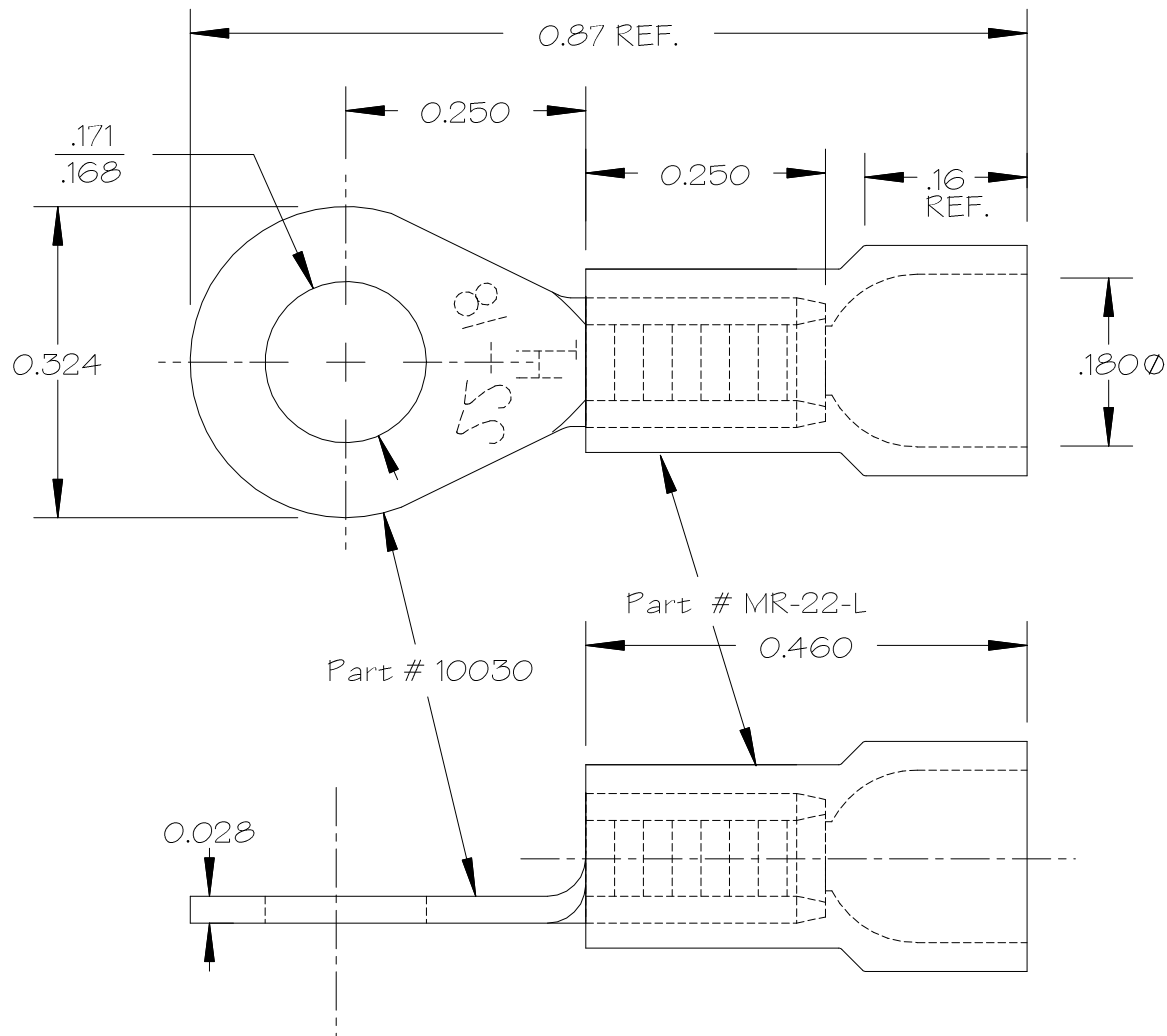


Num	Date	By	Revision Note
1	03/14/00	jrc	was 22-16



Actual Size



Terminal Notes:

1. Material: ETP Alloy 110 Copper 1/2 Hard Temper
ASTM Spec B152
2. Heat Treat: Anneal to Soft Temper
3. Finish: Flash Electro Tin Plate ASTM Spec B545
Mil Spec: Mil-T-10727C Type I .0001-.00025 Thick

Insulator Notes:

1. Material: Rigid PVC
2. Color: Red

NOTES

1. DO NOT SCALE PRINT.
2. BREAK ALL NON-CUTTING EDGES.
3. STAMP OR ETCH HTT,
DET NO., MAT'L, & HEAT TREAT
4. GRIND AS SHOWN.

<u>TOLERANCES</u>		 Hillsdale Terminal	266 Industrial Drive Hillsdale, Michigan 49242	
UNLESS OTHERWISE SPECIFIED			Title Molded Vinyl Insulated 22-18 #8 Stud Ring	
.XXX	+/- .010			
.XX	+/- .020			
.X	+/- .030			
FRACTIONS +/- 1/32 ANGLES +/- 0°30'		DRAWN BY J. Condon	DATE 03/07/04	
DIE NUMBER D-1		CHECKED BY	SCALE 5X	
SHEET SIZE A	MATERIAL See Notes		CAD DRAWING # 50030	