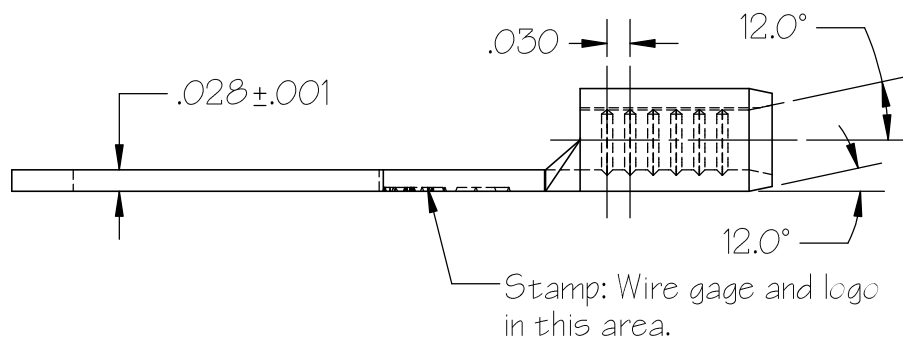
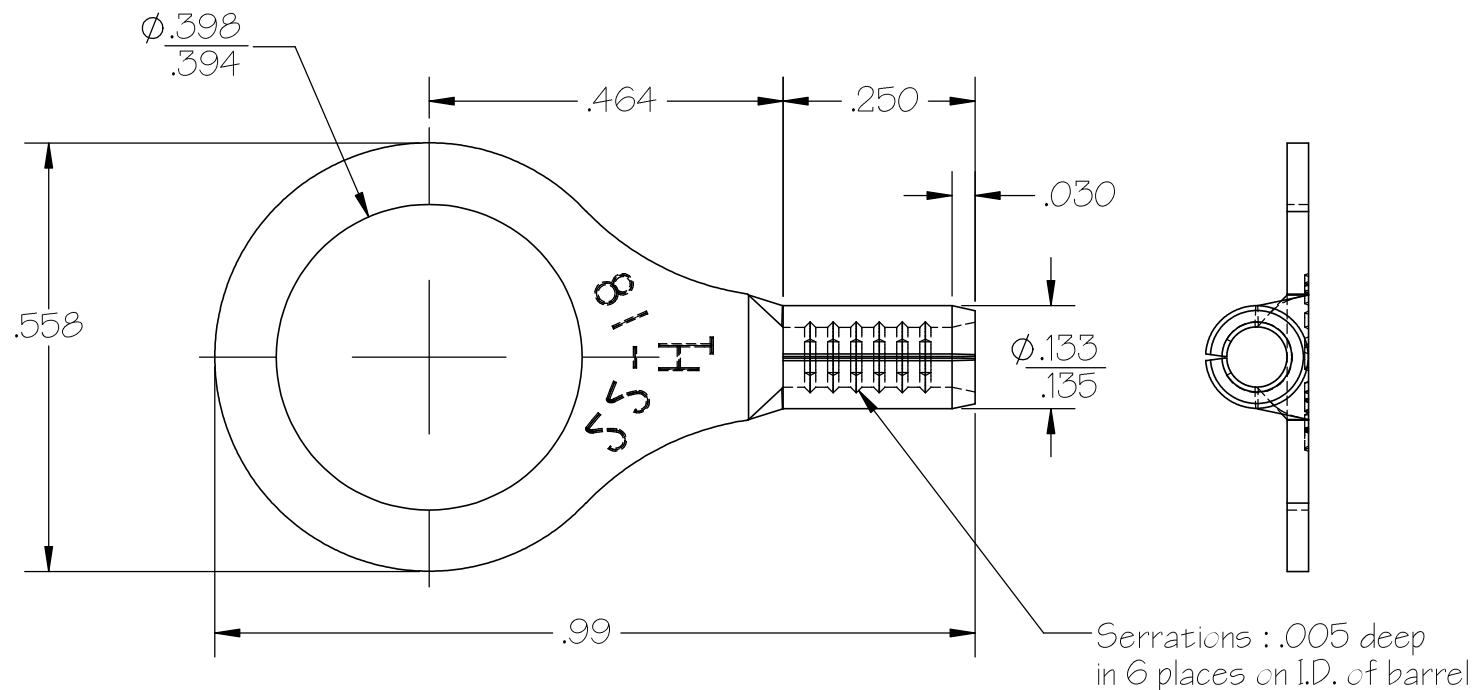
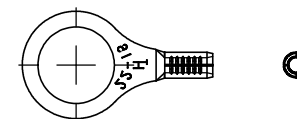




Actual Size



Heat Treat - Anneal To Soft Temper

Finish - Flash Tin Plate ASTM Spec B545 Mill
 Spec : Mil-T-10727C Type I .0001 - .00025 Thick

NOTE:

- 1) DO NOT SCALE
- 2) BREAK ALL NON CUTTING EDGES
- 3)

DIE NUMBER 54	SIZE A		NAME Steve W.	DATE 5/19/2021	 HILLSDALE TERMINAL	266 Industrial Drive Hillsdale, MI 49242
		DRAWN				
SCALE: 4:1	REV R0	PRINTED	steve	2/19/2026		
UNLESS OTHERWISE SPECIFIED:					TITLE: Uninsulated 22-18 GA. - 3/8" Stud Large Ring	
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HILLSDALE TERMINAL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HILLSDALE TERMINAL IS PROHIBITED.		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ±1/32 ANGULAR: ±0°30' .XXX ±.010 .XX ±.020 .X ±.030			DET #: 10043	
MATERIAL Material Copper - ETP Alloy 110 - 1/2 Hard Temper - ASTM Spec B152						

E:\HTT\Dies\Die 54 - .375 Stud Red and Blue Ring\Part Prints\