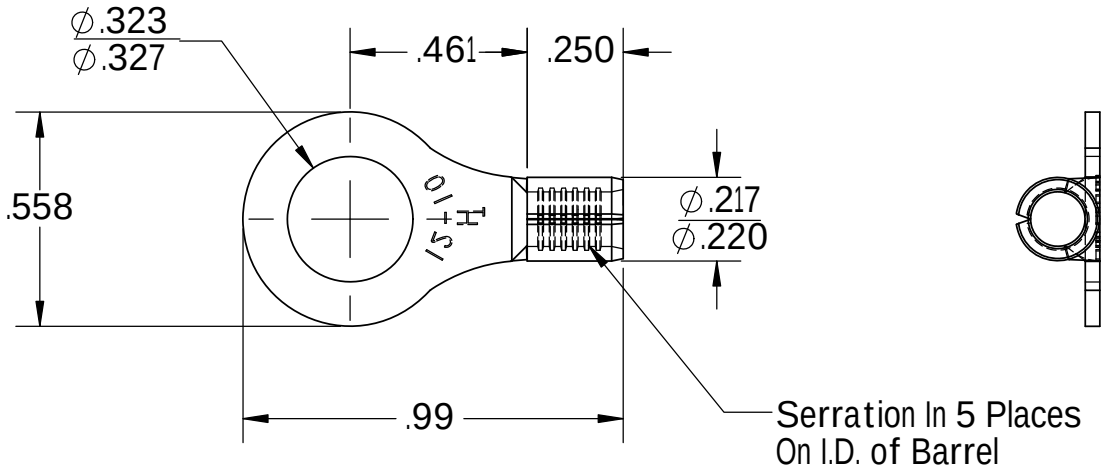
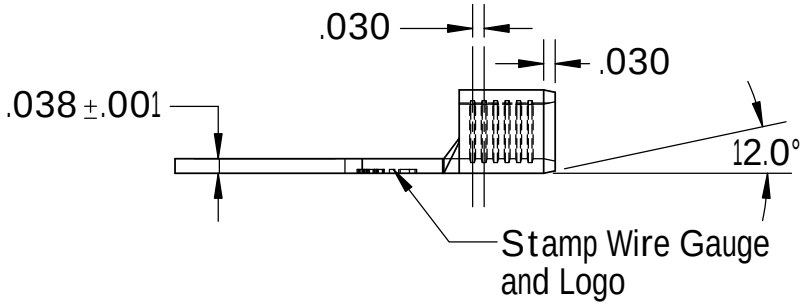
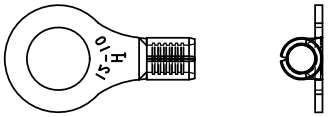






Actual Size



Heat Treat - Anneal To Soft Temper

Finish - Flash Tin Plate ASTM Spec B545 Mill Spec : Mil-T-10727C Type I .0001 - .00025 Thick

NOTE:
1)DO NOT SCALE
2)BREAK ALL NON CUTTING EDGES
3)

DIE NUMBER **45**	SIZE **A**		NAME	DATE
		DRAWN	Steve W.	4/30/19
SCALE: 2:1	REV R0	PRINTED	steve	3/5/2024
		UNLESS OTHERWISE SPECIFIED:		

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DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ±1/32
ANGULAR: ±0°30'
.X ±.030
.XX ±.020
.XXX ±.010

MATERIAL
Material Copper - ETP Alloy 110 - 1/2 Hard Temper - ASTM Spec B152

HILLSDALE TERMINAL
250 Industrial Drive
2222 W. Moore Rd.
Hillsdale, MI 49242

TITLE:
Uninsulated 12-10 GA. - 5/16" Stud Large Ring

DET #:
10250

E:\HTT\Dies\Die 45 - Large Yellow Rings\Part Prints\