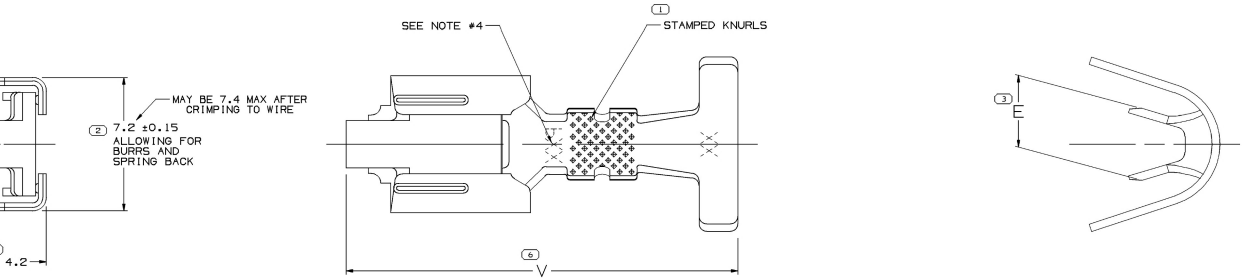
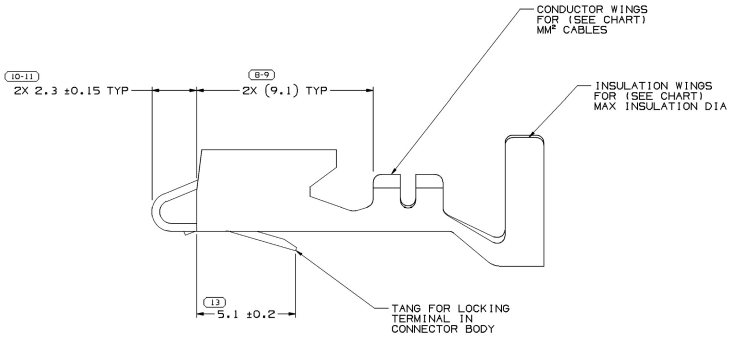
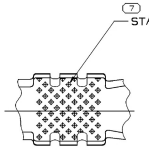
| SYMBOL DEFINITION | | | MISSING NUMBERS |
|---|---|---|---|
| A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL (□) DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON AN INDIVIDUAL COMPONENT DRAWING. | TOTAL NO. OF SYMBOLS ON DRAWING | 13 | 14-16, |
| | LAST NO. USED | 19 | |

| DWG STATUS DATE | STS | REV | N/P | CHG | ZONE | REVISION HISTORY | AUTH |
|---|---|---|---|---|---|---|---|
| 27AU99 | R | 001 | - | - | | ALL ACTIVE PARTS - REDRAWN TO PD & ADDED CARRIER STRIP & SEAL ASSEMBLY INFORMATION | 9900 |
| 27AU99 | R | 002 | - | - | | ALL ACTIVE PARTS - LETTER DIM V WAS 20.2 | 1981 |
| 09JA03 | R | 03 | - | - | | SHEET 1 OF 3 WAS SHEET 1 OF 2 | 2307 |
| 29NO04 | R | 04 | - | - | | 15305232 - REVISED MATERIAL CODE | 2615 |
| 21FE05 | R | 05 | - | - | | ALL ACTIVE PARTS - UPDATED MAT'L SPECS; REVISED MATING BLADE TOLERANCE (NOTE#2)1 7.05+0.3-0.2 WAS 7.05+0.25-0.3 & ADDED NOTE #5 | 2647 |
| 06JN05 | R | 06 | - | - | | REVISED GRAPHICS | 2681 |
| 27OC06 | R | 07 | - | - | | UPDATED PDM ATTRIBUTES | 2861 |
| 19JL11 | R | 08 | - | - | | ALL ACTIVE PARTS - DIM "V" TOL WAS ±0.3 | 4148 |
| 15AU12 | R | 09 | - | - | | UPDATED PDM ATTRIBUTES | 4188 |
| 18FE15 | R | 10 | - | - | | 15305232 & 15317332 - ADDED TARNISH INFO NOTE | 4288 |

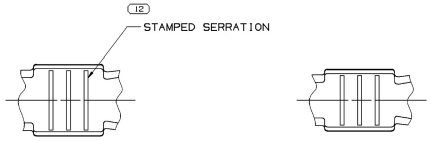



TYPE 101



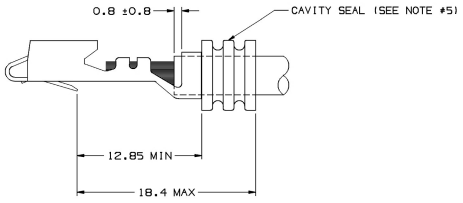




TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN

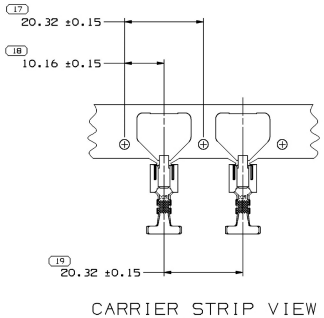



TYPE 103
SAME AS TYPE 101
EXCEPT AS SHOWN

TYPE 104
SAME AS TYPE 103
EXCEPT AS SHOWN




SCALE 5:1




CARRIER STRIP VIEW
SCALE 2:1

NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

   DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. RECOMMENDED MATING BLADE 0.8 +0.04/-0.03 THK X 6.3 ±0.1 WIDE.

3. THIS PART ACCEPTS THE FOLLOWING COMPONENTS OR EQUIVALENT:

   TERMINAL 12020127

4. "PXX" INDICATES "P" PLUS LAST TWO DIGITS OF MAKE DIE SERIES NUMBER (P01, P02, P03, ETC).

5. TERMINAL TO CRIMP AND RETAIN CAVITY SEAL 12052386 OR EQUIVALENT.

6. DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE SPRING OR ANY MOVING PART) OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.

○ 7. FOR TERMINALS PACKAGED & STORED IN THE APPROVED MANNER, TARNISH ON SILVER PLATED SURFACES WILL NOT AFFECT THE PERFORMANCE OF THE PART.

| | | | | | | | | | | | | | | |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| | | | | | 15317332 | 03 | AD | 0.406 X 33.32 | AG PLATED COPPER NICKEL ALLOY | 6-4 | 10 | 5.24 | 104 | 5.7 | 19.48 |
| | | | | | 15317331 | 03 | AC | 0.406 X 33.32 | COPPER ALLOY | 6-4 | 10 | 5.24 | 103 | 5.7 | 19.48 |
| | | | | | 15305232 | 02 | AD | 0.406 X 33.32 | AG PLATED COPPER NICKEL ALLOY | 5-3 | 11 | 5.24 | 101 | 4.6 | 19.48 |
| 12066562 | F | - | 0.406 X 33.32 | COPPER ALLOY | 12052458 | F | - | 0.406 X 33.32 | COPPER ALLOY | 3 | 12 | 4.9 | 101 | 4.6 | 19.79 |
| 12066561 | F | - | 0.406 X 33.32 | COPPER ALLOY | 12052457 | 08 | AC | 0.406 X 33.32 | COPPER ALLOY | 0.8-0.5 | 19 | 2.68 | 102 | 3.2 | 19.79 |
| 12066560 | G | - | 0.406 X 33.32 | COPPER ALLOY | 12052456 | 09 | AC | 0.406 X 33.32 | COPPER ALLOY | 5-3 | 11 | 5.24 | 101 | 4.6 | 19.48 |
| 12066559 | E | - | 0.406 X 33.32 | COPPER ALLOY | 12052455 | 07 | AC | 0.406 X 33.32 | COPPER ALLOY | 2-1 | 15 | 3.59 | 101 | 3.7 | 19.79 |
| PART NO | REV | N/P | MAT'L SIZE | MAT'L SPEC | PART NO | REV | N/P | MAT'L SIZE | MAT'L SPEC | SIZE (MM²) | ID | DIA | TYPE | E ±0.4 | V +0.7 -0.3 |
| UNPLATED | | | | | PLATED | | | | | CABLE | | | | | |

LINE DRAWN THROUGH A PART NUMBER INDICATES THAT PHYSICAL PARTS ARE NOT AVAILABLE FOR ORDERING.

PART NUMBERS THAT DO NOT HAVE A LINE PRESENT INDICATE THAT PHYSICAL PARTS ARE AVAILABLE FOR ORDERING.

CONTACT DELPHI SALES TO ASSURE AVAILABILITY OF PARTS.

DWG TYPE: PART DRAWING

STYLE

VOLUME (CM³) | DISTR CODE

UNLESS OTHERWISE SPECIFIED

THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE ISO GPS STANDARDS FOR DIMENSIONING AND TOLERANCING ADDENDUM - 1997. ALL GEOMETRIC TOLERANCES AND DATUMS APPLY PER ASME Y14.5M-1994 AS AMENDED BY ISO GPS STANDARDS. RULE #1 (PERFECT FORM AT MMC) DOES NOT APPLY UNLESS A TOLERANCE OF FORM IS SPECIFIED FOR THE FEATURE. THIS DRAWING IS THE DEFINITIVE DATA SOURCE. SEPARATE POSITION CALLOUTS MAY BE SHOWN SEPARATELY, REGARDLESS OF DATUM REFERENCE.

ALL DIMENSIONS ARE IN MILLIMETERS

REFERENCE

(13) PROCESS SENSITIVE DIMENSION

DIMENSIONS ENCLOSED IN ( ) INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

| DIMENSIONAL RANGE (MM) | CHART D |
|---|---|
| FROM 0 | >12 |
| TO 12 | |

TOLERANCE UNLESS OTHERWISE SPECIFIED
±0.1 ±0.2
ANGULAR TOLERANCE ±2°

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

NX

DELPHI

DELPHI PACKARD ELECTRICAL/ELECTRONIC
WARREN, OH

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| | |
|---|---|
| DR | |
| APVD1 | ANDY T. LE |
| APVD2 | J. COLDSNOW |
| APVD3 | R. D. KEARNS |
| APVD4 | |
| APVD5 | |

SUBSTANCES OF CONCERN AND R
CONTENT PER DELPHI 10945

MATERIAL: SEE CHART

DRAWING NAME: TAXI TERM F M/P 630 SEA

DRAWING NUMBER: 12088011

| SIZE | SCALE | FRAME NO | SHEET NO |
|---|---|---|---|
| AD | 1011 | 1 OF 1 | 1 OF 3 |